

DPH+ZH系列泡罩装盒线

DPH+ZH Series Automatic Blister Cartoning Machine Line

► 用途（Application）

DPH+ZH系列泡罩装盒生产线专为需要大批量、高质量包装解决方案的行业设计，特别适用于制药行业，能够将各种药品（如片剂、胶囊、软胶囊及异形片）包装进安全防伪的泡罩和纸盒；也适合食品行业，用于包装糖果、小吃等，保持产品的新鲜与卫生，同时提升货架吸引力；此外，它还适用于其他任何需要可靠高效泡罩包装的行业，确保产品的保护和展示质量。

DPH+ZH series is designed for industries that require high-volume, high-quality packaging solutions. It is particularly suitable for the pharmaceutical industry, where it can package a variety of medicines (such as tablets, capsules, soft gelatin capsules and special-shaped tablets) into safe and anti-counterfeiting blisters and cartons; it is also suitable for the food industry, where it is used to package candies, snacks, etc., to keep the products fresh and hygienic while improving shelf appeal; in addition, it is also suitable for any other industry that requires reliable and efficient blister packaging to ensure product protection and display quality.



► 特点（Features）

1. 提供适合大规模生产的灵活高产能力。

2. 配备泡罩成型、密封、切割和装盒的自动化工艺，确保高速运行和稳定性能。

3. 能够根据不同的生产环境和要求进行定制，提高操作灵活性。

4. 通过包装过程中的精确控制和监控系统确保产品质量和安全。

5. 符合严格的行业标准和法规，特别是在制药行业，确保合规性和可靠性。



1. Offering flexible and high-output capabilities suitable for large-scale manufacturing.

2. Equipped with automated processes for blister formation, sealing, cutting, and cartoning, ensuring high-speed operation and stable performance.

3. Capable of being customized to fit different production environments and requirements, enhancing operational flexibility.

4. Ensures product quality and safety through precise control and monitoring systems during the packaging process.

5. Meets strict industry standards and regulations, particularly in the pharmaceutical sector, ensuring compliance and reliability.



► 技术参数（Technical Parameters）

参数ITEM		型号TYPE	DPH-260	DPH-320
装盒速度 Packing Speed		b/min	≤150	30-150
包材最大线速 Maximum Wire Speed of Packing Material		M/min	20	20
最大成型深度 Max. Forming Depth		mm	12	12
最大成型面积(宽度X进给) Max.Forming Area （Width X Feed）		mm <sup>2</sup>	260*230	320*250
包材最大宽度 Max.width of Packaging Material		mm	260	320
最大进给长度 Max. Feeding length		mm	230	260
最大冲切长度 Max. Punching Length		mm	120	120
气源 Gas Source		-	压力：06MPa 耗气量<12m³/h Pressure: 0.6 MPa Air consumption:<12 m³/h	
水源 Water Source		-	温度：15-18℃ 耗水量：<0.08 m³/h Temperature:15-18℃ Water consumption:<0.08 m³/h	
电源 Power		-	电源:AC380V/三相/50Hz 耗电量:18kw/h Power supply: AC380V /three phase/50Hz Power consumption: 18kw/h	
外形尺寸 Overall Size		mm	4200*1150*1650	3964*1235*1725
机器净重 Net Weight		kg	≈2600	≈3000

► 技术参数（Technical Parameters）

参数ITEM		型号TYPE	ZH-120	ZH-220	ZH-360
装盒速度 Packing Speed		b/min	50-120	50-220	50-360
版块最小尺寸 Min.Size of Plate		mm	200*120*70	50*30*10	160*100*35
瓶状最小尺寸 Min.Bottle Size		mm	φ50*25	φ25*60	φ90*40
未折说明书尺寸 Unfolded Specification Size		mm	最大尺寸 Max.Size 260*180	最大尺寸 Max.Size 250*190	最大尺寸 Max.Size 250*180
主电机功率 Main Motor Power		kw	0.75/1.5	2.2	3.2
总功率 Total Power		kw	1.5	5	5
电源接线 Power Supply Wiring		-	220V/380V 50HZ	220V/380V 50HZ	220V/380V 50HZ
压缩空气压力 Compressed Air Pressure	压力 Pressure	mpa	0.6	0.9	1.2
	耗量Consumption	NL/min	10	40	120-160
外形尺寸 Overall Size		mm	3700*1350*1700	4700*1510*1600	4500*1600*1700
机器净重 Net Weight		kg	1200	3000	4000
工作噪音 Working Noise		db	< 75	< 75	< 85